Mouldpro ApS	Revision nr. 12
	Dated 26/06/2015
Remover Liquid RL10	Printed on 30/06/2015
Tromovor Enquiraries	Page n. 1/11

Safety data sheet

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Remover Liquid RL10

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Descaling liquid with powerful reaction for exchangers in copper and steel.

1.3. Details of the supplier of the safety data sheet

Mouldpro ApS

Full address

Baltorpbakken 10 2750

District and Country

Ballerup Denmark

Tel. +45 7020 3131

Fax. +45 7020 3151

e-mail address of the competent person

responsible for the Safety Data Sheet

support@mouldpro.com

1.4. Emergency telephone number

For urgent inquiries refer to

SECTION 2. Hazards identification.

2.1. Classification of the substance or mixture.

The product is classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Skin corrosion, category 1B H314 Causes severe skin burns and eye damage.

Serious eye damage, category 1 H318 Causes serious eye damage. Specific target organ toxicity - single exposure, category 3 H335 May cause respiratory irritation.

2.2. Label elements.

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Mouldpro ApS

Revision nr. 12

Dated 26/06/2015

Printed on 30/06/2015

Page n. 2/11

Remover Liquid RL10





Signal words:

Danger

Hazard statements:

H314 Causes severe skin burns and eye damage.

H335 May cause respiratory irritation.

Precautionary statements:

P264 Wash your hands thoroughly, the equipment and the exposed areas after use.

P280 Wear protective gloves / clothing and eye / face protection.

P304+P340 IF INHALED: remove person to fresh air and keep comfortable for breathing.

P310 Immediately call a POISON CENTER / doctor / . .

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Contains: PHOSPHORIC ACID

HYDROCHLORIC ACID

2.3. Other hazards.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

SECTION 3. Composition/information on ingredients.

3.1. Substances.

Information not relevant.

3.2. Mixtures.

Contains:

Identification. Conc. %.

HYDROCHLORIC ACID

CAS. 7647-01-0 < 40 Skin Corr. 1B H314, STOT

SE 3 H335, Note B

EC. 231-595-7

INDEX. 017-002-01-X

Reg. no. 01-2119484862-27-0114

PHOSPHORIC ACID

CAS. 7664-38-2 < 10 Skin Corr. 1B H314, Note B

EC. 231-633-2 INDEX. 015-011-00-6 Reg. no. 01-2119485924-24

Note: Upper limit is not included into the range.

Mouldpro ApS	Revision nr. 12
	Dated 26/06/2015
Remover Liquid RL10	Printed on 30/06/2015
Tromovor Enquira 11210	Page n. 3/11

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures.

4.1. Description of first aid measures.

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed.

For symptoms and effects caused by the contained substances, see chap. 11.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Do not breathe combustion products.

5.3. Advice for firefighters.

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.

Mouldpro ApS	Revision nr. 12
	Dated 26/06/2015
Remover Liquid RL10	Printed on 30/06/2015
Tromovor Enquira IVE 10	Page n. 4/11

6.1. Personal precautions, protective equipment and emergency procedures.

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.

7.1. Precautions for safe handling.

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

Regulatory References:

ESP España INSHT - Límites de exposición profesional para agentes químicos en

España 2015

ITA Italia Decreto Legislativo 9 Aprile 2008, n.81

Mouldpro ApS Revision nr. 12 Dated 26/06/2015 Printed on 30/06/2015 Page n. 5/11

EU OEL EU Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC;

Directive 2000/39/EC.

TLV-ACGIH ACGIH 2014

HYDROCHLORIC ACID Threshold Limit Value.					
Туре	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
VLA	ESP	7,6	5	15	10
TLV	ITA	8	5	15	10
OEL	EU	8	5	15	10
TLV-ACGIH				2,9 (C)	2 (C)

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

8.2. Exposure controls.

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS.

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties.

Mouldpro ApS Revision nr. 12 Dated 26/06/2015 Printed on 30/06/2015 Page n. 6/11

9.1. Information on basic physical and chemical properties.

Appearance liquid Colour red Odour pungent Odour threshold. Not available. Melting point / freezing point. Not available. Not available. Initial boiling point. Boiling range. Not available. Not available. Flash point. Evaporation rate Not available. Flammability (solid, gas) Not available Lower inflammability limit. Not available. Upper inflammability limit. Not available. Lower explosive limit. Not available. Upper explosive limit. Not available. Vapour pressure. Not available. Vapour density Not available. Relative density. 1,150 Kg/l Solubility soluble in water Partition coefficient: n-octanol/water Not available. Auto-ignition temperature. Not available. Decomposition temperature. Not available. Viscosity Not available. Explosive properties Not available. Oxidising properties Not available.

9.2. Other information.

Solid content. 5,16 %

 VOC (Directive 1999/13/EC):
 0,06 % - 0,69 g/litre.

 VOC (volatile carbon):
 0,03 % - 0,38 g/litre.

SECTION 10. Stability and reactivity.

10.1. Reactivity.

There are no particular risks of reaction with other substances in normal conditions of use.

PHOSPHORIC ACID: decomposes at temperatures over 200°C.

10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

No hazardous reactions are foreseeable in normal conditions of use and storage.

PHOSPHORIC ACID: risk of explosion on contact with nitromethane. May react dangerously with alkalis and sodium borohydride. HYDROCHLORIC ACID: risk of explosion on contact with alkaline metals, aluminium powder, hydrogen cyanide, alcohol.

Mouldpro ApS Revision nr. 12 Dated 26/06/2015 Printed on 30/06/2015 Page n. 7/11

10.4. Conditions to avoid.

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials.

PHOSPHORIC ACID: Metals, strong alkalis, aldehydes, sulphides and peroxides. HYDROCHLORIC ACID: alkalis, organic substances, strong oxidants and metals.

10.6. Hazardous decomposition products.

PHOSPHORIC ACID: phosphorus oxide.

HYDROCHLORIC ACID: above decomposition temperature hydrochloric acid fumes may develop.

SECTION 11. Toxicological information.

11.1. Information on toxicological effects.

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

This product is corrosive and causes serious burns and vesicles on the skin, which can arise even after exposure. Burns are very stinging and painful. Upon contact with eyes, it may cause serious harm, such as cornea opacity, iris lesions, irreversible eye coloration. The vapors and/or powders are caustic for the respiratory system and may cause pulmonary edema, whose symptoms sometimes arise only after some hours.

Exposure symptoms may include: sting, cough, asthma, laryngitis, respiratory disorders, headache, nausea and sickness.

If swallowed, it may cause mouth, throat and oesophagus burns, sickness, diarrhoea, edema, larynx swelling and, consequently, asphyxia. Perforation of the gastro-intestinal tract is also possible.

This product may cause serious ocular lesions, cornea opacity, iris lesions, irreversible eye coloration.

Acute effects: inhalation of this product may irritate the lower and upper respiratory tract and cause cough and respiratory disorders; at higher concentrations it can also cause pulmonary edema. Ingestion may cause health problems, including stomach pain and sting, nausea and sickness.

PHOSPHORIC ACID LD50 (Oral).1530 mg/kg Rat LD50 (Dermal).2740 mg/kg Rabbit LC50 (Inhalation).> 0,85 mg/l/1h Rat

HYDROCHLORIC ACID LD50 (Oral).900 mg/kg coniglio LC50 (Inhalation).1108 ppm/1h topo

SECTION 12. Ecological information.

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or sewers or contaminate soil or vegetation.

12.1. Toxicity.

PHOSPHORIC ACID

LC50 - for Fish.

138 mg/l/96h Pesce

12.2. Persistence and degradability.

Mouldpro ApS

Remover Liquid RL10

Revision nr. 12

Dated 26/06/2015

Printed on 30/06/2015

Page n. 8/11

PHOSPHORIC ACID

Solubility in water. > 850000 mg/l

Biodegradability: Information not available.

HYDROCHLORIC ACID

Solubility in water. > 10000 mg/l

Biodegradability: Information not available.

12.3. Bioaccumulative potential.

HYDROCHLORIC ACID SOLUTION: not bioaccumulative.

12.4. Mobility in soil.

Information not available.

12.5. Results of PBT and vPvB assessment.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

12.6. Other adverse effects.

HYDROCHLORIC ACID SOLUTION: Can cause localized changes in pH.

SECTION 13. Disposal considerations.

13.1. Waste treatment methods.

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information.

14.1. UN number.

ADR / RID, IMDG, 3264

IATA:

14.2. UN proper shipping name.

ADR / RID: CORROSIVE

LIQUID, ACIDIC, INORGANIC, N.O.S. (HYDROCHLORI C ACID;

Mouldpro ApS Revision nr. 12 Dated 26/06/2015 Printed on 30/06/2015

Page n. 9/11

PHOSPHORIC
ACID)

IMDG: CORROSIVE
LIQUID, ACIDIC,
INORGANIC,
N.O.S.

(HYDROCHLORI C ACID;

PHOSPHORIC ACID)

IATA: CORROSIVE

LIQUID, ACIDIC, INORGANIC, N.O.S.

(HYDROCHLORI C ACID; PHOSPHORIC

ACID)

14.3. Transport hazard class(es).

ADR / RID: Class: 8 Label: 8

IMDG: Class: 8 Label: 8

IATA: Class: 8 Label: 8



14.4. Packing group.

ADR / RID, IMDG,

IATA:

14.5. Environmental hazards.

ADR / RID: NO

14.6. Special precautions for user.

ADR / RID: Limited Tunnel Quantities 1 L restriction code (E)

Special Provision: -

IMDG: EMS: F-A, S-B Limited Quantities 1 L

IATA: Cargo: Maximum quantity: 30 L

Pass.: Maximum Packaging quantity: 1 L instructions: 851

Packaging

instructions: 855

Special Instructions: A3, A803

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code.

Information not relevant.

Mouldpro ApS	Revision nr. 12
	Dated 26/06/2015
Remover Liquid RL10	Printed on 30/06/2015
Tromovor Enquira NETO	Page n. 10/11

SECTION 15. Regulatory information.

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture.

Seveso category. None.

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006.

Product.

Point. 3

Substances in Candidate List (Art. 59 REACH).

None.

Substances subject to authorisarion (Annex XIV REACH).

None.

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None.

Substances subject to the Rotterdam Convention:

None.

Substances subject to the Stockholm Convention:

None.

Healthcare controls.

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment.

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information.

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Skin Corr. 1B Skin corrosion, category 1B

Eye Dam. 1 Serious eye damage, category 1

STOT SE 3 Specific target organ toxicity - single exposure, category 3

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Mouldpro ApS Revision nr. 12 Remover Liquid RL10 Printed on 30/06/2015 Page n. 11/11

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- · CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

- 1. Regulation (EU) 1907/2006 (REACH) of the European Parliament
- 2. Regulation (EU) 1272/2008 (CLP) of the European Parliament
- 3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
- 4. Regulation (EU) 453/2010 of the European Parliament
- 5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
- 6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
- 7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
- 8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
- 9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
- The Merck Index. 10th Edition
- Handling Chemical Safety
- INRS Fiche Toxicologique (toxicological sheet)
- Patty Industrial Hygiene and Toxicology
- N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.